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Tian, Shuai

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Highlights

- Wall effects for spherical particle in shear-thickening fluids were studied.
- Drag coefficient decreases with increase in Reynolds number.
- Relation between drag coefficient and flow behaviour index was studied and explained.
- Length of recirculation wakes under various conditions was given.
- Influence may be neglected if wall is far enough from the particle.
WALL EFFECTS FOR SPHERICAL PARTICLE IN CONFINED SHEAR-THICKENING FLUIDS

Shuai Tian$^{1,2*}$

1. School of Energy and Power Engineering, Shandong University, Jinan, Shandong, 250061, China
2. School of Chemical Engineering, University of Birmingham, Edgbaston, B15 2TT, United Kingdom

*Author to whom correspondence should be addressed: Email: tsh19850227@163.com;

Abstract

Flow past rigid sphere in cylindrical tubes filled with shear-thickening power law fluids is simulated by Computational Fluid Dynamic (CFD) model in steady-state mode with fixed computational domain. The CFD model is validated with previous researchers’ work for Newtonian and shear-thinning power law rheologies in both bounded and unbounded mediums. New simulations are executed over flow conditions of Reynolds number, Re: $0.001 \leq Re \leq 100$, diameter ratio, $\lambda$ (diameter of tube to that of particle, $\lambda = D/d$): $2 \leq \lambda \leq 50$, and flow behaviour index, $n$: $1 \leq n \leq 1.8$. Wall effects on flow patterns and drag phenomena are investigated and found to be functions of Reynolds number, diameter ratio and flow behaviour index. Numerical results reveal that drag coefficient decreases with the increase in Reynolds number. Contribution on the drag coefficient from pressure force drops with increasing flow behaviour index, and is generally smaller than that from friction force. Length of recirculation wake increases with enhancement in flow behaviour index in the case of less severe wall effects. Wall effects on flow can be neglected if the wall is far enough from the particle.

Keywords: CFD; wall effects; shear-thickening fluids; drag coefficient
1. Introduction

The sedimentation motion of particles in liquids or flow past rigid bodies is of great interest in theoretical and experimental studies due to its high demand in a wide range of applications, such as gravity-based solid-liquid separator, transportation of particles in slurry, falling ball viscometer and fluidized bed [1, 2]. In these studies, the simplest case of single spherical particle is always providing fundamental and essential understanding on more complex cases. Typical intricate examples include those of particles with non-spherical shape (e.g. cubes [3], cylinders [4], oblates [5]); multi-particles system [6, 7] or surrounding fluids with unsteady motion [8-10].

For single particle cases, the interaction between particle and fluid is determined by a large number of variables, including size and density of the particle, density and rheological properties of fluids, as well as the diameter of the tube in the case of bounded flow. However, the drag force, $F_D$ (or in dimensionless forms, such as drag coefficient, $C_D$ or its correction factor, $Y$) obtains the most attention from researchers.

Considerable work has been devoted to revealing the standard drag curve for over one century and abundant results are available in literatures with infinite mediums. Stokes [11] solved the partial differential equation by ignoring inertial effects and obtained the analytical solution for solid sphere in Newtonian fluids under creeping flow condition (i.e. $Re \ll 1$). However, for flow at large distance from the sphere or at high Reynolds number, creeping flow approximation is not satisfied. Oseen [12] simplified, rather than neglected, the inertial terms and achieved analytical solution with an additional term on Stokes’ form. Furthermore, by fully taking into account the inertia, solutions were given in series expansion (e.g. second order by Proudman and Pearson [13]; third order by Chester and Breach [14]) at low Reynolds number region ($< \sim 4$). Later, Liao [15] utilized “Homotopy Analysis Method” to deal with the non-linear term in N-S equations and achieved solution for flow with $Re$ up to 30. Due to the difficulty of solving partial differential equations, numerical approaches were employed for this problem as well. LeClair, et al. [16] worked out the drag on sphere for $Re = 0.01 - 400$ using finite difference method. Later, Fornberg [17] assessed recirculation wake structure and calculated the drag coefficient with Newton’s method for a much larger range of $Re$ (up to 5000).

Investigations with non-Newtonian power law rheologies can be categorized into shear-thinning and shear-thickening. For pseudoplastic types, Wasserman and Slattery [18] obtained the upper and lower
predictions on the drag coefficient correction factor with the application of variational principle. Subsequently, Cho and Hartnett [19] improved Wasserman and Slattery’s solution by providing a closer upper-lower bound at low values of flow behaviour index, $n (< ~ 0.8)$. The drag in power law fluids was also estimated by different numerical techniques, such as finite-element method [20, 21]; finite-volume based method [22]. Studies on dilatants fluids are not so much as those on shear-thinning fluids, Tripathi and Chhabra [23] numerically estimated the values of $C_D$ for Re from 0.001 to 100 and $n$ from 1.0 to 1.8. However, their work was proven to be inaccurate at high Reynolds number and has been improved in following extensive numerical study of Dhole, et al. [22]. More complete review can be found in books [24-26].

In contrast to the unbounded fluids in the theoretical studies, practical problems in engineering applications are always investigated in finite-size containers. With the presence of confining walls, the motion of particle is retarded, i.e. $C_D$ decreases comparing with that in unbounded fluids. Considering a tube with cylindrical boundary, retardation effect of the wall results from the flow flux in the opposite direction to the motion of particle along the axis. In the literatures, for Newtonian fluids, wall effects were analytically studied in the creeping flow region for $0 < 1/\lambda \leq 0.8$ [27, 28]. Beyond creeping flow region, Wham, et al. [29] utilized finite element method to treat the flow and developed a drag correlation for Re up to 100 and $1/\lambda$ from 0.08 to 0.7. Wham et al.’s work was subsequently extended to Re = 200 by Kishore and Gu [30] for $2 \leq \lambda \leq 30$. They employed commercial CFD software and obtained a correlation for drag coefficient with an average error of $\pm 9.2\%$. For power law fluids, Gu and Tanner [20] simulated the flow with $n$ from 0.1 to 1 and concluded that wall effects could be negligible for $n \leq 0.5$ under creeping flow condition. Missirlis, et al. [31] studied the wall effects and listed drag coefficient correction factor $Y$ over wide ranges of $n$ from 0 to 1, and $\lambda$ from 2 to 50 using both finite-element and finite-volume methods. Song, et al. [32] provided detailed documentation on wake characteristics and drag coefficient under the influence of tube wall with the help of COMSOL.

Unlike abundance of work with Newtonian and shear-thinning power law fluids, focus on the wall effects in shear-thickening fluids is very rare. Recently, Rajasekhar and Kishore [33] reported their work on confined spherical particle in shear-thickening fluids of $n = 1.0 – 1.8$. Although an excellent agreement with literatures was claimed, as incorrect calculation was used to validate the model, some inaccuracies were shown in their results. For example, drag coefficient differed by a factor of $\sim 2$ with Newtonian fluids, comparing with other
peers’ work [29, 31]. In present study, new results on the wall effects for a spherical particle in shear-thickening fluids are reported, showing ~200% – ~400% differences on the drag coefficient from those reported by Rajasekhar and Kishore [33]. Meanwhile, flow conditions considered here are $\lambda = 2 – 50$ and $Re = 0.001 – 100$, greatly extended those, $\lambda = 2 – 5$ and $Re = 1 – 100$ used by Rajasekhar and Kishore [33].

2. Theory

2.1. Rheological model

The fluids used in this study are assumed to be incompressible with constant density of $\rho_F$ and rheologically time-independent. The non-Newtonian power law model is described by Eq. (1):

$$\tau = k\dot{\gamma}^n$$

(1)

where $\tau$ is the shear stress and $k$ is the fluid consistency index. Thus, the apparent viscosity $\eta$ is given by:

$$\eta = k\dot{\gamma}^{n-1}$$

(2)

For shear-thinning (pseudoplastic) fluids, $n < 1$, and for shear-thickening (dilatant) fluids, $n > 1$. For $n = 1$, the model corresponds to Newtonian behaviour with a shear-independent viscosity $\mu$ (i.e. $\mu = \eta$).

2.2. Reynolds number

For a spherical particle in power law fluids, the Reynolds number is given by

$$Re = \frac{\rho_F V^2 d^n}{k}$$

(3)

where $V$ is the relative velocity between particle and tube wall, $d$ is the diameter of particle.

2.3. Drag coefficient

For convenience, the drag of particle is assessed using its dimensionless form, drag coefficient, $C_D$, expressed as
\[ C_D = \frac{F_D}{\frac{1}{2} \pi r^2 \rho \bar{V}^2} \]  

(4)

where \( F_D \) is the drag force acting on the particle, \( r \) is the radius of particle. For rigid particle, \( C_D \) consists of two parts, \( C_f \) from friction and \( C_p \) from pressure [24], i.e.

\[ C_D = C_f + C_p \]  

(5)

Specially under creeping flow condition, drag force in Newtonian fluids can be worked out by Stokes’ formula [11],

\[ F_D = 6\pi r \mu \bar{V} \]  

(6)

In power law fluids, the drag force can be computed from Eq. (6) by introducing a dimensionless number, drag coefficient correction factor, \( Y \), as

\[ F_D = 6\pi r \eta Y \bar{V} \]  

(7)

where \( \eta \) is calculated by assuming the characteristic shear rate around the sphere to be equal to \( \bar{V}/d \) [24]. Considering Eqs. (3) (4) (7), the drag coefficient correction factor, \( Y \) can be expressed in a simpler and more popular form:

\[ Y = \frac{\text{Re} C_D}{24} \]  

(8)

By substituting \( Y = 1 \), Eq. (7) reduces to Stokes’ formula (i.e. Eq. (6)), and Eq. (8) leads to relation of \( C_D = \frac{24}{\text{Re}} \) for Newtonian rheologies in creeping flow region.

2.4. Governing equations
The governing transport equations for this study are continuity and momentum equations which can be written in their general forms [34], as:

Continuity: \[ \nabla \cdot U = 0 \]  \hspace{1cm} (9)

Momentum: \[ \rho_f \frac{DU}{Dt} = -\nabla p + \nabla \eta \dot{\gamma} \]  \hspace{1cm} (10)

where \( p \) is fluid pressure, \( U \) is the velocity field and \( \dot{\gamma} \) is the second invariant of the rate-of-strain tensor, defined as \( \dot{\gamma} \equiv \left[ \frac{3}{2} (\dot{\gamma} : \dot{\gamma}) \right]^{1/2}. \)

3. CFD Simulations

The commercial software package of ANSYS Workbench 16.0 was utilised to set up and execute the simulations. The flow geometries were generated and meshed in the software ICEM, while flow was specified, solved and post-processed using CFX 16.0. The original geometries were a series of straight tubes with varying diameters, together with one sphere symmetrically placed at the tube centre. By implementing axisymmetric configuration, original geometries were simplified to quasi two-dimensional model, achieved by sweeping \( 1^\circ \) with a 2D mesh. Each simplified geometry consists of five boundaries: inlet, outlet, symmetry, tube wall and particle wall, as depicted in Fig. 1. The entrance length, \( L_{in} \) and exit length, \( L_{out} \) were chosen as \( L_{in} = L_{out} = 99r \) to eradicate inlet and outlet boundary effects.

All geometries used here were meshed with hexahedral cells. To optimise the mesh size, it is necessary to carry out a mesh-independence study for reliable results, meanwhile keeping computational loads as low as possible. This was done by performing a number of simulations with different mesh sizes, starting from a coarse mesh and refining it until results were no longer dependent on the mesh size. For each mesh achieved with varying diameters, the mesh size near particle wall was progressively reduced down to \( 0.06r \) to enhance mesh resolution in this region where high velocity gradients exist (as depicted in Fig. 2). The quality of every mesh, used in present study, measured by its orthogonality and warpage was over 0.85, well above the generally accepted minimum value of 0.4 for a good mesh.

To discretise the governing transport Eqs. (9), (10), the CFX code uses a finite-volume-based method. In this
method, the variable value, $\phi_{ip}$ is calculated at an integration point, from the variable value at the upwind node, $\phi_{up}$, and the variable gradient, $\nabla \phi$, thus

$$\phi_{ip} = \phi_{up} + \beta \nabla \phi \Delta r$$

(11)

where $\beta$ is a blend factor and $\Delta r$ is the vector from the upwind node to the integration point. First order accurate scheme is obtained with $\beta = 0$. This scheme is robust, but may introduce discretisation error. On the other hand, second order accurate scheme is obtained with $\beta = 1$. This scheme is unbounded and may result in non-physical values. A so-called ‘High Resolution Advection Scheme’ was implemented in present study and the value of $\beta$ is computed locally to be as close to 1 as possible, intending to satisfy the requirements of both accuracy and boundedness [35].

Model used in present work is with stationary flow domain and simulations were conducted in the steady-state mode. Uniform velocities were specified at the inlet, and zero gauge pressure condition was set at the outlet. In contrast to that used in most literatures [21-23, 33], the inlet velocities and no-slip condition were assigned at the tube wall, as work of Missirlis, et al. [31]. Particle wall was specified as stationary and no-slip.

Numerical solutions were assumed when the root mean square (RMS) of both mass and momentum residuals reached a convergent target of $10^{-6}$ which is accepted as a good level of accuracy. In fact, however, even lower RMS residual values were generally reached by most of the equations. Special study has been done and it could be confirmed that the results reported below would not change with smaller specified target of RMS residual. Achieving this level of convergence typically required 50 – 200 iterations.

4. Validation of CFD Model

CFX is a widely used code and has been proven to be generally stable and reliable. However, to maximize my confidence, validations were conducted here as much as possible by comparing present work with literatures. Two groups of validations, simulating flow with both unbounded and bounded fluids were carried out and described as below.
4.1. Validations in unbounded Newtonian and shear-thickening fluids.

First group of validations were carried out by simulating flows with Re from 0.001 to 100, n from 1.0 to 1.8 and λ from 2 to 50. Then results for λ → ∞, which corresponded to unbounded condition were worked out by extrapolating data collected from λ = 2 to 50. As drag coefficient listed in Table 1, in the region of Re = 0.001 − 1, present results show an excellent agreement in comparison with previous work [22, 23]. At Re = 10 and 100, results still greatly agree with Finite-difference method (FDM) in Dhole et al. [22], but slightly deviate from Finite-volume method (FVM) with a maximum difference of ~ 6.2%, which is still at an acceptable level.

4.2. Validations in bounded Newtonian and shear-thinning fluids.

Second group of validations were with confined particle in Newtonian and shearing-thinning fluids for λ from 2 to 50. Under creeping flow condition (Re = 0.001), a maximum difference of ~ 1.2% is shown in comparisons of drag correction factor, Y in Table 2 for both Newtonian and shear-thinning fluids. At moderate Reynolds numbers, as shown in Table 3 for Newtonian fluid present results differ by ~ 15% from Wham et al. [29]’s work while Re = 10 and λ = 10. However, the agreement is still great in comparisons with other combinations of Re and λ. Results presented in the work of Rajasekhar and Kishore [33] with λ = 5 are also cited in Table 3, showing differences of ~ 96% at Re = 1 and up to ~ 124% at Re = 100 from present work. For a power law fluid of n = 0.4, predicted results were compared with literature [32] in term of normalised drag coefficient, which was normalised by the corresponding values in Newtonian fluids at same λ and Re. Good consistency is shown at Re = 1, 10 and 100, respectively, as indicated in Table 4.

In summary, although some slight difference exists, given the generally excellent agreement in the validations above, it is believed that the present CFD model is sufficiently robust and reliable for the purpose of studying the wall effects for spherical particle in confined shear-thickening fluids.

5. Results and discussion

Flow patterns and drag phenomena are assessed in functions of Reynolds number, Re; diameter ratio, λ and flow behaviour index, n.

5.1. The effect of Reynolds number on flow patterns and drag phenomena.

In Fig. 3, drag coefficient is plotted as a function of Reynolds number on log-log coordinate. It can be seen that
\( C_D \) is dependent on Re in a similar way for \( n \) from 1.0 to 1.8 and \( \lambda \) from 2 to 50. \( C_D \) decreases with the increase in Re throughout the ranges of \( \lambda \) and \( n \). With given \( n \) and \( \lambda \), \( C_D \) is inversely proportional to Re at small values of Reynolds number. Take case of \( n = 1.8 \) and \( \lambda = 50 \) as an example, inverse relation is satisfied by \( C_D \) and Re for Re up to \( \sim 0.1 \), and it is generally interpreted as a feature of creeping flow [24]. Further insight into the effect of Reynolds number on flow is carried out by examining the streamline patterns. Fig. 4 presents streamlines of flow past a spherical particle for shear-thickening fluid of \( n = 1.8 \) from Re = 0.001 to 100. It can be observed that streamlines are almost symmetrical before and after the particle until Re = 0.1, corresponding to the inverse relation between \( C_D \) and Re. While Re is increasing, the drag is greatly affected by the inertial force. The fore-and-aft symmetric characteristics of streamline patterns gradually disappears, and at Re = 100, clear recirculation wake can be seen after the particle. Focus back to drag coefficient, as shown in Fig. 3, \( C_D \) starts to deviate from the inverse relation with Re at Re = \( \sim 0.1 \), denoting the development from creeping flow to non-creeping flow. The contributions of pressure drag coefficient \( C_p \) and friction drag coefficient \( C_f \) to total drag coefficient \( C_D \) are also presented in Fig. 3 in form of \( C_f/C_D \). It can be concluded that \( C_f \) makes the dominate contribution from the fact that \( C_f/C_D \) is generally below unity. In the region of Re = 0.001 \( \sim \) 1, \( C_f/C_D \) is independent of the value of Reynolds number. However, with the increase in Re, \( C_f/C_D \) shows exponential growth and reaches its maximum value at Re = 100.

5.2. The effect of diameter ratio on flow patterns and drag phenomena.

Wall effects are yielded by the backward flux of the fluid displaced by the particle. The diameter ratio indicates the extent of wall effects, the closer to unity the diameter ratio, the severer is the influence from the wall. Drag coefficient \( C_D \) is depicted as a function of diameter ratio \( \lambda \) at Re = 0.001 in Fig. 5 and Re = 100 in Fig. 6, respectively (values of drag correction factor \( Y \) are listed in Table 5 for quantitative examination). Qualitatively similar trend is observed for curves with varying values of \( n \). As the diameter ratio is increasing, the effects from the wall diminish and finally disappear. Starting from \( \lambda = 2 \), \( C_D \) decreases rapidly with the rise in \( \lambda \) and starts to level off beyond \( \lambda = \sim 20 \) under creeping flow condition (Re = 0.001), or \( \lambda = \sim 10 \) under non-creeping flow condition (Re = 100). Finally, drag coefficient converges to its values in unbound fluids respectively (i.e. \( C_D \) reaches constant while \( \lambda \to \infty \)). Similar phenomena are observed in the comparison of wakes with varying diameter ratios. As shown in Fig. 7, for both \( n = 1.0 \) and 1.8, the wakes progressively grow while the wall is moving outward to the particle. At \( \lambda = 10 \), length of recirculation wake (defined as the length along the axis of tube) reaches 1.72\( r \) for \( n = 1.0 \), and 1.94\( r \) for \( n = 1.8 \), respectively and does not change with further departure of
wall from particle beyond $\lambda = 10$. It is possibly worth to mention here that as the inaccuracy issue, recirculation wake could not be observed at $Re = 100$ with $\lambda = 2$ by Rajasekhar and Kishore [33] and was attributed to the wall effects in their conclusion. Ratio of flow rate recirculating in the envelope ($Q_w$) to the main flow rate at inlet ($Q_b$), expressed as a percentage, is also given in Fig. 7. As expected, increasing $\lambda$ results in a rise in $Q_b$, thus, lowering the value of $Q_w/Q_b$ (while $\lambda \to \infty$, $Q_w/Q_b$ tends to be zero). Length of recirculation wakes and percentage of recirculation flow rate at $Re = 100$ over ranges of $n = 1.0 – 1.8$ and $\lambda = 2 – 50$ is summarised in Table 6 and Table 7, respectively.

5.3. The effect of flow behavior index on flow patterns and drag phenomena.

The flow behaviour index $n$ is a measure of the degree of non-Newtonian behaviour; the greater the departure from unity, the more pronounced are the non-Newtonian properties of the fluid. As shear rate increases, shear-thickening rheology behaves more viscous than Newtonian fluid. While fluid flows past the particle, the additional shear yielded by the particle surface results in a rise in apparent viscosity, thus retarding the flow near the particle. Fig. 8 displays ten contours of velocity field which is normalised by the uniform inlet velocity for $n = 1.0 – 1.8$ and $\lambda = 2; 15$ under creeping flow condition ($Re = 0.001$). Low normalised velocity field is formed around the particle, while high normalised velocity field is formed beside the particle. From Fig. 5, it can be found that for a given combination of $Re$ and $\lambda$, shear-thickening rheologies results in larger low normalised velocity field and greater velocity deviation over Newtonian medium. In contrast to velocity field, comparison of recirculation wakes with different values of $n$ looks more complex. Generally, the formation and growth of wake is prompted by relatively low velocity behind particle and relatively high velocity beside particle.

As shown in Fig. 9, for $\lambda = 15$, at $Re = 100$, flow with $n = 1.8$ contributes the longest recirculation wake length, which is in accordance with previous peers’ work [24]. However, for $\lambda = 2$, opposite phenomenon is observed that the length of the wake tends to be shorter due to the dilatant properties of the fluid. This counterintuitive phenomenon may be attributed to the strong impact of the wall: 1, additional shear is imposed by the relative motion between fluid and the wall, then retards the side flow; 2, high radial velocity of fluid is generated from the dramatic change in cross-section, and then affects the formation of wake behind the particle. Such high radial velocity also influences recirculation flow rate. As indicated in Fig. 9, for $\lambda = 2$, under severe wall effects, $Q_w/Q_b$ with Newtonian fluid is ~ 6.2 times larger than that with shear-thickening fluids ($n = 1.8$). However, rate of recirculation flow tends to be independent of flow behaviour index with increase in $\lambda$, e.g. for $\lambda = 50$, percentage of recirculating flow rate is identically 0.0009% over range of $n = 1.0 – 1.8$ (shown in Table 7).

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Conclusions on the comparison of drag coefficient with different values of $n$ are not explicit. As shown in Fig. 3, for $\lambda = 2$, throughout the range of $Re$, Newtonian fluid yields the smallest $C_D$, comparing with shear-thickening types; for $\lambda = 5$, all these five curves converge and it is difficult to distinguish which rheology contributes the largest drag; for each case of $\lambda > 5$, a crossover of $C_D$ could be seen between $Re = 1$ and $10$, and on the two sides of this point, opposite results are obtained. Under creeping flow condition ($Re = 0.001$), the crossover of $C_D$ is at $\lambda = ~5$ (shown in Fig. 5), which is consistent with that for shear-thinning power law fluids [31]. With the increase in Reynolds number, as shown in Fig. 10, the corresponding diameter ratio of crossover of $C_D$ shifts from $\lambda = ~5$ at $Re = 1$ to $\lambda = ~10$ at $Re = 7$, and finally disappears at $Re = 10$ (depicted in Fig. 3). As the flow condition of $\lambda > 5$ was not covered, such intricate phenomenon was not observed in the work of Rajasekhar and Kishore [33], and is believed to result from the quantitative values of dimensionless shear rate ($\dot{\gamma}/(V/d)$) around the particle surface. At a given Reynolds number, Newtonian rheology leads to a larger value of $C_D (Y)$ if dimensionless shear rate is smaller than 1, or a smaller value of $C_D (Y)$ if $\dot{\gamma}/(V/d)$ is larger than 1, comparing with shear-thickening fluids. In present study, under the condition(s) of $Re$ is high enough or/and additional shear from wall is sufficient (i.e. $\lambda$ is small), dimensionless shear rate is greater than 1 in most area. Therefore, $C_D$ is larger for shear-thickening fluids than Newtonian fluids. On the other hand, at small values of $Re$ and with large $\lambda$, flow is more likely to be less sheared by the particle, thus leading to a low drag coefficient by shear-thickening properties. In Fig. 3, $C_f/C_D$ displays qualitatively similar trend for all diameter ratios throughout the range of $Re$. As the value of $n$ increases, friction force acting on particle increases, thus resulting less contribution from pressure drag.

6. Conclusions

Flow past spherical particle in cylindrical tubes filled with shear-thickening power law fluids was simulated by CFX with validated CFD model for wide ranges of Reynolds number, diameter ratio and flow behaviour index. Total drag coefficient is determined by $Re$, $\lambda$ and $n$ in following relations: 1, $C_D$ decreases with the increase in $Re$ thoroughly; 2, $C_D$ declines with increasing $\lambda$ until the wall effects are negligible; 3, $C_D$ drops with increasing $n$ under condition of small $Re$ and large $\lambda$, but increases under condition(s) of large $Re$ or/and small $\lambda$. While $Re$ is increasing from 0.001, $C_f/C_D$ keeps constant and goes up exponentially beyond $Re = ~1$. In most cases of this study, friction offers more drag than pressure for Newtonian fluids, however, even more for shear-thickening fluids. At high Reynolds number, recirculation wake may form after the particle. Length of wake increases as diameter ratio rises until wall effects disappear. Generally,
shear-thickening properties tend to shorten the wake length. This conclusion, however, may vary under severe wall effects.

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Nomenclature

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<th>Symbol</th>
<th>Description</th>
<th>Unit</th>
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<tr>
<td>$C_d$</td>
<td>Total drag coefficient</td>
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</tr>
<tr>
<td>$C_f$</td>
<td>Friction drag coefficient</td>
<td>-</td>
</tr>
<tr>
<td>$C_p$</td>
<td>Pressure drag coefficient</td>
<td>-</td>
</tr>
<tr>
<td>$d$</td>
<td>Particle diameter, m</td>
<td>m</td>
</tr>
<tr>
<td>$D$</td>
<td>Tube diameter, m</td>
<td>m</td>
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<tr>
<td>$F_d$</td>
<td>Total drag force, N</td>
<td>N</td>
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<td>$k$</td>
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<td>s</td>
</tr>
<tr>
<td>$V$</td>
<td>Relative velocity between particle and tube wall, m s^{-1}</td>
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</tr>
<tr>
<td>$Y$</td>
<td>Drag coefficient correction factor, -</td>
<td>-</td>
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Greek symbols

<table>
<thead>
<tr>
<th>Symbol</th>
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<td>$\dot{\gamma}$</td>
<td>Shear rate, s^{-1}</td>
<td></td>
</tr>
<tr>
<td>$\eta$</td>
<td>Apparent viscosity, Pa s</td>
<td></td>
</tr>
<tr>
<td>$\lambda$</td>
<td>Diameter ratio or radius ratio, D/d or R/r, -</td>
<td></td>
</tr>
<tr>
<td>$\mu$</td>
<td>Viscosity for Newtonian fluid, Pa s</td>
<td></td>
</tr>
<tr>
<td>$\rho_f$</td>
<td>Density of fluid, kg m^{-3}</td>
<td></td>
</tr>
<tr>
<td>$\rho_p$</td>
<td>Density of particle, kg m^{-3}</td>
<td></td>
</tr>
</tbody>
</table>
τ Shear stress, Pa

References
Fig. 1. Schematic representation of simplified model with boundary conditions.

\[ R = \frac{1}{2} D \]

\[ d = 2r \]

\[ L_{\text{out}} \]

\[ L_{\text{in}} \]
Fig. 2. Schematic of the mesh used in simulations with $\lambda = 5$. 
Fig. 3. Effects of Re and $n$ on $C_D$ and $C_p/C_f$ with different values of $\lambda$. 
Fig. 4. Streamline patterns around the particle at $Re = 0.001; 0.01; 0.1; 1; 10; 100$ for shear-thickening fluid: $\eta = 1.8$ with $\lambda = 50$. 
Fig. 5. Comparison of $C_D$ with different values of $\lambda$ at $Re = 0.001$ for Newtonian and shear-thickening power law fluids.
Fig. 6. Comparison of $C_D$ with different values of $\lambda$ at $Re = 100$ for Newtonian and shear-thickening power law fluids.

![Graph showing comparison of drag coefficient $C_D$ with different values of diameter ratio $\lambda$ at $Re = 100$.](image-url)
Fig. 7. Comparison of streamline patterns after the particle with different values of $\lambda$ for $n = 1.0$ and 1.8 at $Re = 100$. 

$\lambda = 2$

$Q_{w}/Q_{b} = 0.7456\%$

$Q_{w}/Q_{b} = 0.1199\%$

$\lambda = 5$

$Q_{w}/Q_{b} = 0.0974\%$

$Q_{w}/Q_{b} = 0.0838\%$

$\lambda = 10$

$Q_{w}/Q_{b} = 0.0241\%$

$Q_{w}/Q_{b} = 0.0227\%$

$\lambda = 15$

$Q_{w}/Q_{b} = 0.0107\%$

$Q_{w}/Q_{b} = 0.0102\%$

$\lambda = 20$

$Q_{w}/Q_{b} = 0.0057\%$

$Q_{w}/Q_{b} = 0.0056\%$

$\lambda = 50$

$Q_{w}/Q_{b} = 0.0009\%$

$Q_{w}/Q_{b} = 0.0009\%$
Fig. 8. Comparison of normalized velocity fields with different values of $n$ for $\lambda = 2$ and 15 at $Re = 0.001$. 
Fig. 9. Comparison of streamline patterns after the particle with different values of $n$ for $\lambda = 2$ and 15 at Re = 100.
Fig. 10. Comparisons of $C_D$ with different values of $\lambda$ for Newtonian and shear-thickening power law fluids at Re = 1, 4 and 7.
Table 1. Comparisons of $C_D$ at different values of Re in unbounded Newtonian and shear-thickening fluids.

<table>
<thead>
<tr>
<th>$n$</th>
<th>Re = 0.001</th>
<th>Re = 0.01</th>
<th>Re = 1</th>
<th>Re = 10</th>
<th>Re = 100</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Tripathi and Chhabra [23]</td>
<td>Present*</td>
<td>Tripathi and Chhabra [23]</td>
<td>Present*</td>
<td>Dhole, et al. [22]</td>
</tr>
<tr>
<td>1</td>
<td>24001.03</td>
<td>23890</td>
<td>2400.19</td>
<td>2389</td>
<td>27.15</td>
</tr>
<tr>
<td>1.4</td>
<td>13665.79</td>
<td>13640</td>
<td>1366.58</td>
<td>1366</td>
<td>21.27</td>
</tr>
<tr>
<td>1.6</td>
<td>9367.53</td>
<td>9287</td>
<td>936.76</td>
<td>935.3</td>
<td>19.43</td>
</tr>
<tr>
<td>1.8</td>
<td>6275.69</td>
<td>6201</td>
<td>627.57</td>
<td>627.5</td>
<td>17.08</td>
</tr>
</tbody>
</table>

*Extrapolation
Table 2. Comparisons of $Y$ with different values of $\lambda$ in bounded Newtonian and shear-thinning fluids for creeping flow.

<table>
<thead>
<tr>
<th>$n$</th>
<th>2</th>
<th>5</th>
<th>10</th>
<th>15</th>
<th>20</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Haberman and Sayre [28]</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.0</td>
<td>5.8700</td>
<td>1.6797</td>
<td>1.2633</td>
<td>1.1624</td>
<td>1.1173</td>
<td>1.0439</td>
</tr>
<tr>
<td></td>
<td>Missirlis, et al. [31]</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5.9471</td>
<td>1.6827</td>
<td>1.2672</td>
<td>1.1665*</td>
<td>1.1194</td>
<td>1.0464</td>
</tr>
<tr>
<td></td>
<td>Present</td>
<td>5.9278</td>
<td>1.6799</td>
<td>1.2629</td>
<td>1.1627</td>
<td>1.1188</td>
</tr>
<tr>
<td>0.5</td>
<td>Missirlis, et al. [31]</td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2.7411</td>
<td>1.5931</td>
<td>1.4923</td>
<td>1.4778*</td>
<td>1.4754</td>
<td>1.4738</td>
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<tr>
<td></td>
<td>Present</td>
<td>2.7752</td>
<td>1.6086</td>
<td>1.5085</td>
<td>1.4965</td>
<td>1.4877</td>
</tr>
</tbody>
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*Interpolation
Table 3. Comparison of $C_D$ with different values of $\lambda$ in bounded Newtonian fluid at moderate values of $Re$.

<table>
<thead>
<tr>
<th>$\lambda$</th>
<th>5</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Re=1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wham, et al. [29]</td>
<td>40.476</td>
<td>30.599</td>
</tr>
<tr>
<td>Rajasekhar and Kishore [33]</td>
<td>79.467</td>
<td>N/A</td>
</tr>
<tr>
<td>Present</td>
<td>40.499</td>
<td>30.933</td>
</tr>
<tr>
<td>n=1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wham, et al. [29]</td>
<td>4.794</td>
<td>3.853</td>
</tr>
<tr>
<td>Rajasekhar and Kishore [33]</td>
<td>11.001</td>
<td>N/A</td>
</tr>
<tr>
<td>Present</td>
<td>4.979</td>
<td>4.420</td>
</tr>
<tr>
<td>Re=10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wham, et al. [29]</td>
<td>1.087</td>
<td>1.016</td>
</tr>
<tr>
<td>Rajasekhar and Kishore [33]</td>
<td>~2.6</td>
<td>N/A</td>
</tr>
<tr>
<td>Present</td>
<td>1.162</td>
<td>1.101</td>
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</table>
Table 4. Comparison of normalised $C_D$ with different values of $\lambda$ in bounded shear-thinning fluid at moderate values of $Re$.

<table>
<thead>
<tr>
<th>$\lambda$</th>
<th>2</th>
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</tr>
</thead>
<tbody>
<tr>
<td>$n=0.4$</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Re=1</td>
<td>Song, et al. [32] 0.40 0.93 1.17</td>
<td>Present 0.41 0.94 1.18</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Re=10</td>
<td>Song, et al. [32] 0.41 0.82 0.88</td>
<td>Present 0.42 0.83 0.89</td>
</tr>
<tr>
<td></td>
<td>Re=100</td>
<td>Song, et al. [32] 0.47 0.58 0.59</td>
<td>Present 0.50 0.61 0.62</td>
</tr>
</tbody>
</table>
Table 5. Drag correction factor $Y$ at $Re = 0.001$ and $100$ with different values of $\lambda$ and $n$.

<table>
<thead>
<tr>
<th>$n$</th>
<th>$\lambda = 2$</th>
<th>$\lambda = 5$</th>
<th>$\lambda = 10$</th>
<th>$\lambda = 15$</th>
<th>$\lambda = 20$</th>
<th>$\lambda = 50$</th>
<th>$\lambda = \infty^*$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>5.9278</td>
<td>1.6799</td>
<td>1.2629</td>
<td>1.1627</td>
<td>1.1188</td>
<td>1.0425</td>
<td>0.9954</td>
</tr>
<tr>
<td>1.2</td>
<td>7.9984</td>
<td>1.6718</td>
<td>1.1196</td>
<td>0.9807</td>
<td>0.9165</td>
<td>0.7994</td>
<td>0.7888</td>
</tr>
<tr>
<td>Re = 0.001</td>
<td>1.4</td>
<td>10.8681</td>
<td>1.6495</td>
<td>0.9722</td>
<td>0.8030</td>
<td>0.7239</td>
<td>0.5749</td>
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<td>1.6</td>
<td>14.8101</td>
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<td>0.8302</td>
<td>0.6424</td>
<td>0.5555</td>
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<td>1.8</td>
<td>20.2386</td>
<td>1.5748</td>
<td>0.7002</td>
<td>0.5050</td>
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<td>0.2592</td>
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<td>1.0</td>
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<td>4.8433</td>
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<td>4.5499</td>
<td>4.5423</td>
<td>4.5440</td>
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<tr>
<td>1.2</td>
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<td>5.5285</td>
<td>5.1951</td>
<td>5.1521</td>
<td>5.1492</td>
<td>5.1389</td>
<td>5.1320</td>
</tr>
<tr>
<td>Re = 100</td>
<td>1.4</td>
<td>15.2345</td>
<td>6.1998</td>
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<td>5.7237</td>
<td>5.7193</td>
<td>5.7064</td>
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</tbody>
</table>

*Extrapolation
Table 6. Length of recirculation wakes at Re = 100 with different values of $\lambda$ and $n$.

<table>
<thead>
<tr>
<th>$n$</th>
<th>$\lambda = 2$</th>
<th>$\lambda = 5$</th>
<th>$\lambda = 10$</th>
<th>$\lambda = 15$</th>
<th>$\lambda = 20$</th>
<th>$\lambda = 50$</th>
<th>$\lambda = \infty^*$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>1.59r</td>
<td>1.66r</td>
<td>1.72r</td>
<td>1.71r</td>
<td>1.72r</td>
<td>1.72r</td>
<td>1.72r</td>
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<tr>
<td>1.2</td>
<td>1.35r</td>
<td>1.66r</td>
<td>1.73r</td>
<td>1.74r</td>
<td>1.74r</td>
<td>1.74r</td>
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<td>1.4</td>
<td>1.11r</td>
<td>1.68r</td>
<td>1.77r</td>
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<td>1.78r</td>
<td>1.78r</td>
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<tr>
<td>1.6</td>
<td>0.88r</td>
<td>1.70r</td>
<td>1.81r</td>
<td>1.82r</td>
<td>1.83r</td>
<td>1.83r</td>
<td>1.83r</td>
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<td>1.8</td>
<td>0.67r</td>
<td>1.78r</td>
<td>1.93r</td>
<td>1.94r</td>
<td>1.93r</td>
<td>1.94r</td>
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*Extrapolation
Table 7. Percentage of recirculation flow rate at Re = 100 with different values of $\lambda$ and $n$.

<table>
<thead>
<tr>
<th>$n$</th>
<th>$\lambda = 2$</th>
<th>$\lambda = 5$</th>
<th>$\lambda = 10$</th>
<th>$\lambda = 15$</th>
<th>$\lambda = 20$</th>
<th>$\lambda = 50$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>0.7456%</td>
<td>0.0974%</td>
<td>0.0241%</td>
<td>0.0107%</td>
<td>0.0057%</td>
<td>0.0009%</td>
</tr>
<tr>
<td>1.2</td>
<td>0.5094%</td>
<td>0.0918%</td>
<td>0.0231%</td>
<td>0.0104%</td>
<td>0.0056%</td>
<td>0.0009%</td>
</tr>
<tr>
<td>1.4</td>
<td>0.3379%</td>
<td>0.0880%</td>
<td>0.0227%</td>
<td>0.0102%</td>
<td>0.0056%</td>
<td>0.0009%</td>
</tr>
<tr>
<td>1.6</td>
<td>0.2137%</td>
<td>0.0856%</td>
<td>0.0226%</td>
<td>0.0102%</td>
<td>0.0056%</td>
<td>0.0009%</td>
</tr>
<tr>
<td>1.8</td>
<td>0.1199%</td>
<td>0.0838%</td>
<td>0.0227%</td>
<td>0.0102%</td>
<td>0.0056%</td>
<td>0.0009%</td>
</tr>
</tbody>
</table>